




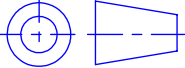


DEBURR

B01C-025-F
Bore dia - 20mm
Piston dia - 12mm
Full stroke -25mm
Lock cyl.area - 3.14cmsq

Surface Finish														ZONE	SCALE	1:1	PROJECTION		
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100			MATERILAS	— —		
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12							
																GROUP No:—		WEIGHT	
																	Block	Wt.Kgs	
		DESCRIPTION													Qty.	01	Casting/forging/ welding drg.no		
Drawn	Prabhakar	DESCRIPTION																	
Checked	Prabhakar	B01C-025-F																	
Approved	19/09/21	Block cylinder																	
Date	19/09/21														Drawing NO				
Clamping elements type			CLASP BANGALORE-72													SHEET: 1 of 1			
																		Sheet No:	
																		1/1	

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°

CLASP
BANGALORE-72